



20253

| Parts List |       |          |                             |     |                                  |          |
|------------|-------|----------|-----------------------------|-----|----------------------------------|----------|
| Ref        | Class | Part     | Description                 | Qty | Comment                          | Footnote |
| 0          | 1647  | 9148A18  | GEAR HOUSING                | 1   | (LONG)(BLACK)                    |          |
| 0          | 1647  | 9148A20  | GEAR HOUSING                | 1   | (LONG)(GRAY)                     |          |
| 0          | 1647  | 9148A19  | GEAR HOUSING                | 1   | (X-LONG)(BLACK)                  |          |
| 0          | 1647  | 9148A21  | GEAR HOUSING                | 1   | (X-LONG)(GRAY)                   |          |
| 50         |       | 70339    | SHIFT CAM                   | 1   | (GEAR HOUSING CASTING #164       |          |
| 50         |       | 78956    | SHIFT CAM                   | 1   | (GEAR HOUSING CASTING #164       |          |
| 51         |       | 67888    | CAM FOLLOWER                | 1   | (GEAR HOUSING CASTING #164       |          |
| 51         |       | 89594A 1 | FOLLOWER                    | 1   | (GEAR HOUSING CASTING #164       |          |
| 52/E       | 24    | 76962A 1 | SPRING/SLIDE ASSY.          | 1   | (GEAR HOUSING CASTING #164       |          |
| 52         |       | 79911    | ROD                         | 1   | (GEAR HOUSING CASTING #164       |          |
| 53         | 24    | 79910    | SPRING                      | 2   | (GEAR HOUSING CASTING #164       |          |
| 54         | 12    | 78910    | WASHER                      | AR  | (GEAR HOUSING CASTING #164       |          |
| 55         | 17    | 78906    | PIN                         | 1   | (GEAR HOUSING CASTING #164       |          |
| 56         | 15    | 47397A 1 | SHIM SET                    | AR  |                                  |          |
| 57         | 31    | 78172A 1 | BEARING ASSEMBLY, Tapered   | 1   |                                  |          |
| 58         | 43    | 78082A 3 | FORWARD GEAR ASSEMBLY       | 1   |                                  |          |
| 59         | 31    | 73363    | ROLLER BEARING              | 2   |                                  |          |
| 60         | 52    | 67887    | CLUTCH                      | 1   | (GEAR HOUSING CASTING #164       |          |
| 60         | 52    | 78959    | RATCHET                     | 2   | (GEAR HOUSING CASTING #164       |          |
| 61         | 17    | 30632    | PIN, Cross                  | 1   | (GEAR HOUSING CASTING #164       |          |
| 61         | 17    | 78905    | PIN, Cross                  | 1   | (GEAR HOUSING CASTING #164       |          |
| 62         | 17    | 78909    | PIN, Detent                 | 2   | (GEAR HOUSING CASTING #164       |          |
| 63         | 24    | 30893    | SPRING                      | 1   | (GEAR HOUSING CASTING #164       |          |
| 63         | 24    | 78962    | SPRING                      | 2   | (GEAR HOUSING CASTING #164       |          |
| 64         | 44    | 67886    | PROPELLER SHAFT             | 1   | (GEAR HOUSING CASTING #164       |          |
| 64         | 44    | 94148    | PROPELLER SHAFT             | 1   | (GEAR HOUSING CASTING #164       |          |
| 65         | 43    | 67889    | REVERSE GEAR                | 1   | (GEAR HOUSING CASTING #164       |          |
| 65         | 43    | 85462    | REVERSE GEAR                | 1   | (GEAR HOUSING CASTING #164       |          |
| 66         |       | 68100 1  | RING, Thrust                | 1   |                                  |          |
| 67         | 30    | 88957A 1 | BEARING                     | 1   |                                  |          |
| 68         | 25    | 31534    | O-RING                      | 1   |                                  | 4,16     |
| 69         |       | 43567A 1 | BEARING CARRIER ASSEMBLY    | 1   |                                  |          |
| 70         | 31    | 30956    | BEARING, Needle             | 1   |                                  |          |
| 71         | 26    | 76868    | SEAL                        | 1   | (NOTE:If you Mercury SERIAL is 9 | 16       |
| 72         | 26    | 70081    | SEAL, Oil                   | 1   | (NOTE:If you Mercury SERIAL is 9 | 16       |
| 73         | 28    | 30281    | KEY                         | 1   |                                  |          |
| 74         | 14    | 79447    | TAB WASHER                  | 1   |                                  |          |
| 75         |       | 79448    | RETAINER                    | 1   |                                  |          |
| 76         |       | 31640A 1 | TRIM TAB ASSEMBLY           | 1   |                                  |          |
| 77         | 10    | 66024    | SCREW, (.437-14 x 1.75)     | 1   |                                  |          |
| 78         | 12    | 46176    | WASHER (.452 x .812 x .105) | 2   |                                  |          |